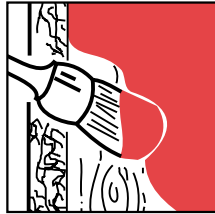


SIMSON PRIMERS AND CLEANERS



Simson Primer P



The Simson Industrial Special Range is a range of high tech. quality products especially developed for industrial applications.

PRODUCT

Simson Primer P is a liquid primer for improving the adhesion of several Simson products on porous substrates. Consult the technical information leaflet of the particular product.

APPLICATIONS

- Pretreatment of mineral substrates, such as brickwork, concrete and lightweight concrete.
- Pretreatment of wooden substrates (such as seams in teakwood ship decks).

METHOD OF USE

Substrates should be clean, firm, dry and dust- and grease free. Substrates may be cleaned with Simson Cleaner E. Keep the packaging well closed until the moment of use. Do not use Simson Primer P direct from the original packaging. Pour as much primer into a clean glass or tin as can be used within 30 minutes and immediately close the original tin firmly.

Use always a clean brush for the application of Simson Primer P. Apply primer to the adhesion surface only in such a way, that the primer forms a continuous coat or film. The primer should be applied thickly. The application temperature may vary from +5°C till +30°C.

The minimum drying time of the primer is 60 minutes.

Best results are obtained when the bonding/sealing will be realised within 6 hours after applying the primer. Therefore do not apply more Simson Primer P than can be sealed within 6 hours. Avoid contact with the cleaned and primed surfaces because greasy fingers can cause a bad adhesion. Also, condensation can negatively influence the adhesion. It is not recommended to use the primer and to seal the joints during very high air humidity, for example during fog.

Simson Primer P

TECHNICAL DATA

Dry contents	65%
Specific gravity	1.06 g/ml
Flashpoint	< 21°C
Drying time	> 60 minutes
Colour	light yellow/transparant
Packaging	500 ml tin

COVERAGE

The coverage depends on the type of substrate and will be between 8 - 10 m² per liter.

STORAGE STABILITY

Simson Primer P may be stored for 6 months in a closed (unopened) container in a dry place at temperatures between +5°C and +30°C.

SAFETY PRECAUTIONS

Simson Primer P is highly flammable. Keep away from sources of ignition. No smoking. Use only in well ventilated places. Contains isocyanates. Consult safety data sheet.

TRANSPORT CLASSIFICATION

Land	ADR/RID exempted
Sea	IMDG exempted (limited quantities of class 3.2)
Air	IATA class 3, flammable liquids
UN. nr.	1263

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Because the design, the quality of the substrate and the conditions during application fall beyond our control, no responsibility for executed works can be accepted on the basis of this documentation.
We therefore recommend to carry out own tests on the spot.
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